

Step Drills

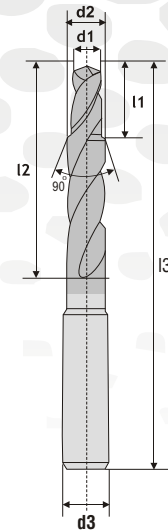
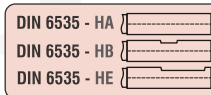
Solid Carbide Step drills without Internal Coolant

Type: N, right hand cutting, straight shank according to DIN 6535.

Design Features: Helix angle 30°, Point Angle 90° & 140° respectively
6535 HA, CNC grinding.

Available in facet point and only with thru coolant.

Application: Extremely suitable for step drilling and countersinking in Unalloyed Steels, Machining Steels, low alloy steels, Stainless Steel, Cast Iron, Aluminum alloys, Copper and Copper Steel.



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Article No.	Dimension (mm)					Thread Size	AlCrN based
	Ø d1 h7	Ø d2 h6	l3	l2	l1		
RT-M4- SDT	3.3	4.5	62	36	11.4	M4	■
RT-M5-SDT	4.2	5.5	62	36	13.6	M5	■
RT-M6-SDT	5.0	6.6	62	36	16.5	M6	■
RT-M8-SDT	6.8	9.0	62	40	21.0	M8	■
RT-M8.1-SDT	7.0	9.8	62	40	21.0	M8 x 1	■
RT-M10-SDT	8.5	11.0	62	45	25.5	M10	■
RT-M10.1-SDT	9.0	12.0	62	45	25.5	M10 x 1	■
RT-M12-SDT	10.2	14.0	62	45	30.0	M12	■
RT-M12.1.5-SDT	10.5	14.0	66	45	30.0	M12 X 1.5	■
RT-M14-SDT	12.0	16.0	66	48	34.5	M14	■
RT-M14.1.5-SDT	12.5	16.0	66	48	34.5	M14 X 1.5	■
RT-M16-SDT	14.0	18.0	66	48	38.5	M16	■
RT-M16.1.5-SDT	14.5	18.0	66	48	38.5	M16 X 1.5	■