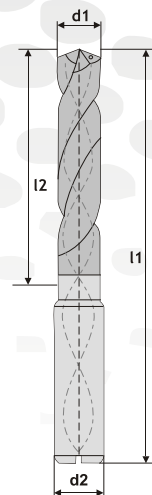
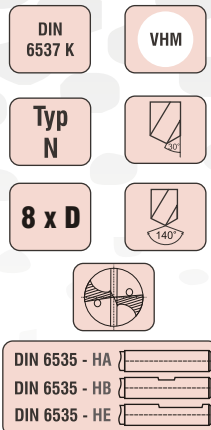


## Precistar 8 x D Solid Carbide Extreme Performance Twist Drill.

**Type:** N, right hand cutting, straight shank according to DIN 6535  
**Design Features:** 8 x D, helix angle 30°, Point angle 140°, DIN6537K,

Available in facet point and only with thru coolant.

**Application:** Multipurpose drill for cutting carbon and alloy steels, Stainless steel, Cast Iron, difficult to cut materials, general Steel, Cast Steel, Soft Structural Steel, Tool Steel, High-alloy Steel & High Temperature Alloys, Cast Materials, Titanium Alloys,



### Precistar Extreme Performance Twist Drill 8 x D

Article No.	Dimension (mm)					AlCrN based
	2 Flute	Ø d1 m7	Ø d2	l2	l1	
PS-D8-2040		4,00	6	45	85	■
PS-D8-2041		4,10	6	45	85	■
PS-D8-2042		4,20	6	45	85	■
PS-D8-2043		4,30	6	45	85	■
PS-D8-2044		4,40	6	45	85	■
PS-D8-2045		4,50	6	45	85	■
PS-D8-2046		4,60	6	45	85	■
PS-D8-2047		4,70	6	45	85	■
PS-D8-2048		4,80	6	57	97	■
PS-D8-2049		4,90	6	57	97	■
PS-D8-2050		5,00	6	57	97	■
PS-D8-2051		5,10	6	57	97	■
PS-D8-2052		5,20	6	57	97	■
PS-D8-2053		5,30	6	57	97	■
PS-D8-2054		5,40	6	57	97	■
PS-D8-2055		5,50	6	57	97	■
PS-D8-2056		5,60	6	57	97	■
PS-D8-2057		5,70	6	57	97	■
PS-D8-2058		5,80	6	57	97	■
PS-D8-2059		5,90	6	57	97	■
PS-D8-2060		6,00	6	57	97	■
PS-D8-2061		6,10	6	57	97	■
PS-D8-2062		6,20	8	66	106	■
PS-D8-2063		6,30	8	66	106	■
PS-D8-2064		6,40	8	66	106	■
PS-D8-2065		6,50	8	66	106	■
PS-D8-2066		6,60	8	66	106	■
PS-D8-2067		6,70	8	66	106	■
PS-D8-2068		6,80	8	66	106	■
PS-D8-2069		6,90	8	66	106	■
PS-D8-2070		7,00	8	66	106	■
PS-D8-2071		7,10	8	66	106	■
PS-D8-2072		7,20	8	76	116	■
PS-D8-2073		7,30	8	76	116	■
PS-D8-2074		7,40	8	76	116	■
PS-D8-2075		7,50	8	76	116	■
PS-D8-2076		7,60	8	76	116	■
PS-D8-2077		7,70	8	76	116	■
PS-D8-2078		7,80	8	76	116	■
PS-D8-2079		7,90	8	76	116	■
PS-D8-2080		8,00	8	76	116	■
PS-D8-2081		8,10	8	76	116	■

## Precistar 8 x D

Solid Carbide Extreme Performance Twist Drill.

### Precistar Extreme Performance Twist Drill 8 x D

Article No.	Dimension (mm)					AlCrN based
	2 Flute	Ø d1 m7	Ø d2	l2	l1	
PS-D8-2081		8,10	10	95	139	■
PS-D8-2082		8,20	10	95	139	■
PS-D8-2083		8,30	10	95	139	■
PS-D8-2084		8,40	10	95	139	■
PS-D8-2085		8,50	10	95	139	■
PS-D8-2086		8,60	10	95	139	■
PS-D8-2087		8,70	10	95	139	■
PS-D8-2088		8,80	10	95	139	■
PS-D8-2089		8,90	10	95	139	■
PS-D8-2090		9,00	10	95	139	■
PS-D8-2091		9,10	10	95	139	■
PS-D8-2092		9,20	10	95	139	■
PS-D8-2093		9,30	10	95	139	■
PS-D8-2094		9,40	10	95	139	■
PS-D8-2095		9,50	10	95	139	■
PS-D8-2096		9,60	10	95	139	■
PS-D8-2097		9,70	10	95	139	■
PS-D8-2098		9,80	10	95	139	■
PS-D8-2099		9,90	10	95	139	■
PS-D8-2100		10,00	10	95	139	■
PS-D8-2101		10,10	12	114	163	■
PS-D8-2102		10,20	12	114	163	■
PS-D8-2103		10,30	12	114	163	■
PS-D8-2104		10,40	12	114	163	■
PS-D8-2105		10,50	12	114	163	■
PS-D8-2106		10,60	12	114	163	■
PS-D8-2107		10,70	12	114	163	■
PS-D8-2108		10,80	12	114	163	■
PS-D8-2109		10,90	12	114	163	■
PS-D8-2110		11,00	12	114	163	■
PS-D8-2111		11,10	12	114	163	■
PS-D8-2112		11,20	12	114	163	■
PS-D8-2113		11,30	12	114	163	■
PS-D8-2114		11,40	12	114	163	■
PS-D8-2115		11,50	12	114	163	■
PS-D8-2116		11,60	12	114	163	■
PS-D8-2117		11,70	12	114	163	■
PS-D8-2118		11,80	12	114	163	■
PS-D8-2119		11,90	12	114	163	■
PS-D8-2120		12,00	12	114	163	■
PS-D8-2121		12,10	14	133	182	■
PS-D8-2123		12,30	14	133	182	■

## Precistar 8 x D Solid Carbide Extreme Performance Twist Drill.

### Precistar Extreme Performance Twist Drill 8 x D

Article No.	Dimension (mm)					
	2 Flute	Ø d1 m7	Ø d2	l2	l1	AlCrN based
PS-D8-2125		12,50	14	133	182	■
PS-D8-2127		12,70	14	133	182	■
PS-D8-2129		12,90	14	133	182	■
PS-D8-2130		13,00	14	133	182	■
PS-D8-2131		13,10	14	133	182	■
PS-D8-2133		13,30	14	133	182	■
PS-D8-2135		13,50	14	133	182	■
PS-D8-2137		13,70	14	133	182	■
PS-D8-2139		13,90	14	133	182	■
PS-D8-2140		14,00	14	133	182	■
PS-D8-2141		14,10	16	152	204	■
PS-D8-2143		14,30	16	152	204	■
PS-D8-2145		14,50	16	152	204	■
PS-D8-2147		14,70	16	152	204	■
PS-D8-2149		14,90	16	152	204	■
PS-D8-2150		15,00	16	152	204	■
PS-D8-2151		15,10	16	152	204	■
PS-D8-2153		15,30	16	152	204	■
PS-D8-2155		15,50	16	152	204	■
PS-D8-2157		15,70	16	152	204	■
PS-D8-2159		15,90	16	152	204	■
PS-D8-2160		16,00	16	152	204	■
PS-D8-2161		16,10	18	171	223	■
PS-D8-2163		16,30	18	171	223	■
PS-D8-2165		16,50	18	171	223	■
PS-D8-2167		16,70	18	171	223	■
PS-D8-2169		16,90	18	171	223	■
PS-D8-2170		17,00	18	171	223	■
PS-D8-2171		17,10	18	171	223	■
PS-D8-2173		17,30	18	171	223	■
PS-D8-2175		17,50	18	171	223	■
PS-D8-2177		17,70	18	171	223	■
PS-D8-2179		17,90	18	171	223	■
PS-D8-2180		18,00	18	171	223	■
PS-D8-2181		18,10	20	190	244	■
PS-D8-2183		18,30	20	190	244	■
PS-D8-2185		18,50	20	190	244	■
PS-D8-2187		18,70	20	190	244	■
PS-D8-2189		18,90	20	190	244	■
PS-D8-2190		19,00	20	190	244	■
PS-D8-2191		19,10	20	190	244	■
PS-D8-2193		19,30	20	190	244	■
PS-D8-2195		19,50	20	190	244	■
PS-D8-2197		19,70	20	190	244	■
PS-D8-2199		19,90	20	190	244	■
PS-D8-2200		20,00	20	190	244	■