

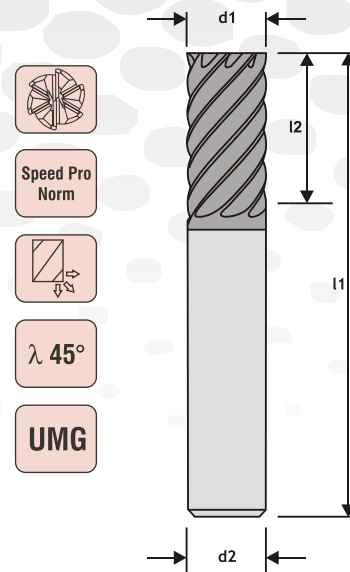
Multistar (65 HRC) Multi Fluted End Mills - Regular Series

Type : DIN 6527 long

Design Features : Cylindrical shank with clamping fixture DIN 6535 HB / 2 flutes centre cutting, helix angle 45°, rake angle 10°-12°.

Application : Standard end mill for surface and contour milling, especially finishing. High accuracy in contour and profile – top surface quality for heat-resisting steel and stainless steel as well as for casting and non-ferrous metals.

▲ For Speed & Feed chart refer page 42



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Article No.	Dimension (mm)				Uncoated	TiAlN Coated
	6 Flute	Ø d1	Ø d2	l2		
		h10	h6			
H-SMF6030	3.0	3	8	38	<input type="checkbox"/>	<input checked="" type="checkbox"/>
H-SMF6040	4.0	4	14	50	<input type="checkbox"/>	<input checked="" type="checkbox"/>
H-SMF6050	5.0	5	16	50	<input type="checkbox"/>	<input checked="" type="checkbox"/>
H-SMF6060	6.0	6	19	57	<input type="checkbox"/>	<input checked="" type="checkbox"/>
H-SMF6080	8.0	8	20	63	<input type="checkbox"/>	<input checked="" type="checkbox"/>
H-SMF6100	10.0	10	22	75	<input type="checkbox"/>	<input checked="" type="checkbox"/>
H-SMF6120	12.0	12	25	75	<input type="checkbox"/>	<input checked="" type="checkbox"/>
H-SMF6140	14.0	14	32	89	<input type="checkbox"/>	<input checked="" type="checkbox"/>
H-SMF6160	16.0	16	32	89	<input type="checkbox"/>	<input checked="" type="checkbox"/>
H-SMF6180	18.0	18	38	100	<input type="checkbox"/>	<input checked="" type="checkbox"/>
H-SMF6200	20.0	20	38	100	<input type="checkbox"/>	<input checked="" type="checkbox"/>

■ Available ex stock / subject to prior sale

□ Delivery time on request - mention if uncoated in the article no. eg. **H-SMF-U-6030**

UMG Ultra Micron Grade